



# J1007FA20

## LOW DENSITY POLYETHYLENE FILM/FOAM GRADE

J1007FA20 is a film grade Low Density Polyethylene (LDPE). It has been specially designed for easy processing on blown film plants. The grade is manufactured without any slip additive for lamination film application.

The grade can be used alone or for blending in foam application for better melt strength.

Additives details:

- Slip: Nil
- Antiblock: Nil

### TYPICAL CHARACTERISTICS\*

PROPERTY	TESTMETHOD	UNIT	TYPICAL VALUE**
Density (23°C)	ASTM D 792	g/cc	0.923
Melt Flow Index (190°C / 2.16 Kg)	ASTM D 1238	g/10 min.	0.70
Tensile Strength at Break (MD / TD)	ASTM D 882	MPa	21.0 / 20.0
Elongation at Break (MD / TD)	ASTM D 882	%	250 / 500
Dart Impact Strength (F50)	ASTM D 1709/A	g / μm	3.1

\* Typical characteristics and not to be taken as specifications

\*\* Typical value (Mechanical) with 40 μ film made with 0.7 mm die gap & 2.5 BUR

### APPLICATIONS:

Co-extruded films for lamination, may be used alone or as blending component in Foam extrusion.

### Typical Process Conditions for Foam Extrusion

- Heating Zones (°C): 150 – 200
- Cooling Zone (°C): 80 - 100

### Typical Process Conditions for Film Extrusion

- Typical Process Temp (°C) - 160 – 200
- Recommended Blow Up Ratio (BUR): 2.0 – 3.0

## Regulatory Information

- Meets the requirements stipulated in standard IS: I0146 on "Specification for Polyethylene for safe use in contact with foodstuffs, pharmaceuticals, and drinking water". It also conforms to IS 16738:2018 "Positive List of Constituents for Polypropylene, Polyethylene and their Copolymers for its Safe Use in Contact with Foodstuffs and Pharmaceuticals"
- The grade and the additives incorporated in it also comply with the FDA: CFR Title 21,177.1520, Olefin polymers.

## Storage Recommendations

- Bags should be stored in dry/closed conditions at temperatures below 50°C and protected from UV / direct sunlight.

## DISCLAIMER

*The information contained herein may include typical properties and processing parameters of the grade or its typical performances when used in respective applications. The values given above are based on analysis of representative samples and not the actual product supplied. It is the customer's responsibility to inspect and test our grades in order to satisfy itself as to the suitability of the products for customers' particular application. The customer is solely responsible for all determinations regarding any use of material or product and any process in its area of interest. RIL assumes no obligation or liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of using any of the information or product given in this document. The information and data presented herein is true and accurate to the best of our knowledge. No warranty or guarantee expressed or implied, is made regarding performance or otherwise. This information and data may not be considered as a suggestion to use our products without taking into account existing patents, or legal provisions or regulations, whether national or international. The user of any information and/or data is advised to obtain the latest details from any of the offices of the company or its authorized agents, as the information and/or data is subject to change based on the research and development work undertaken by the company.*